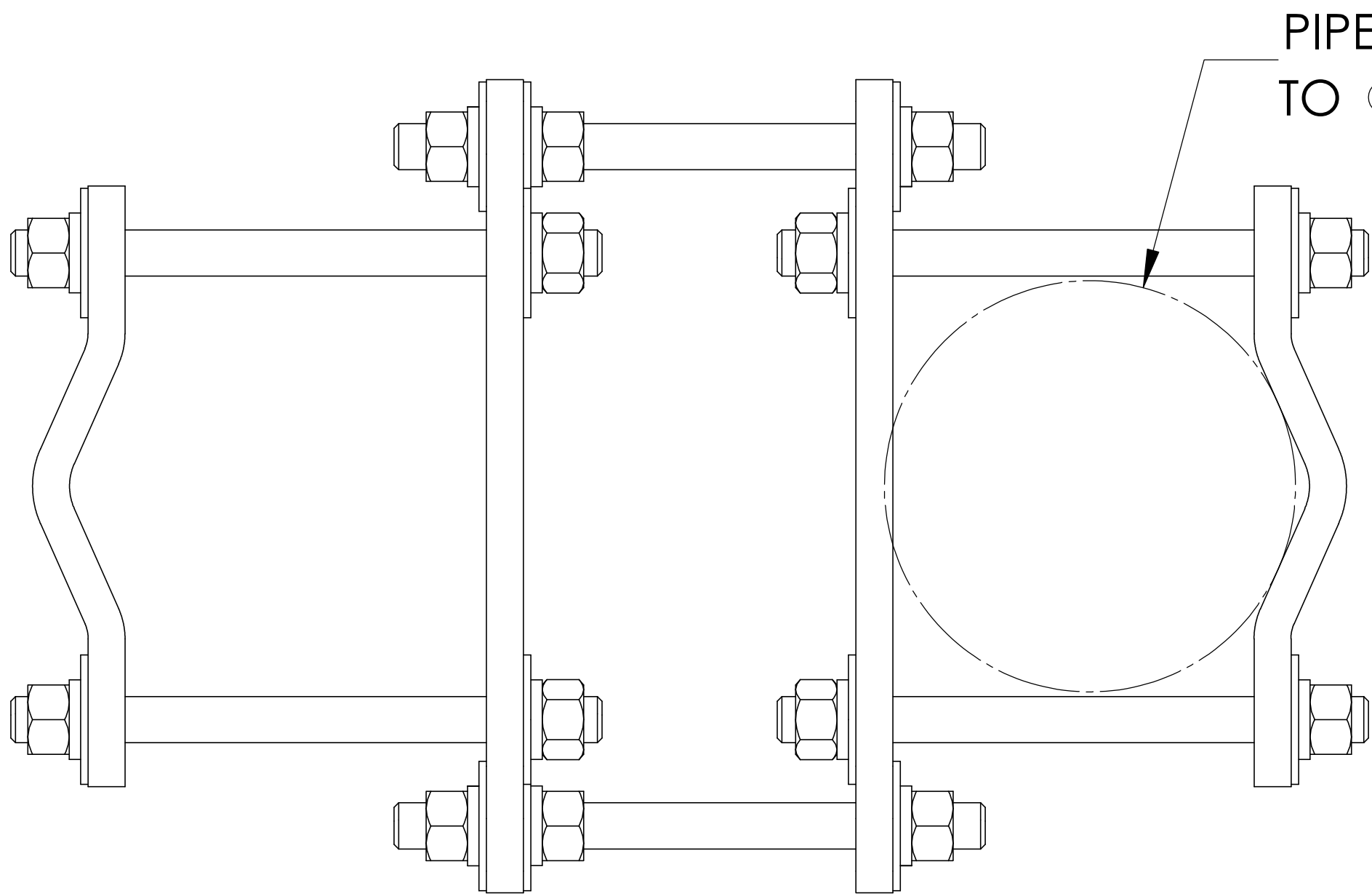
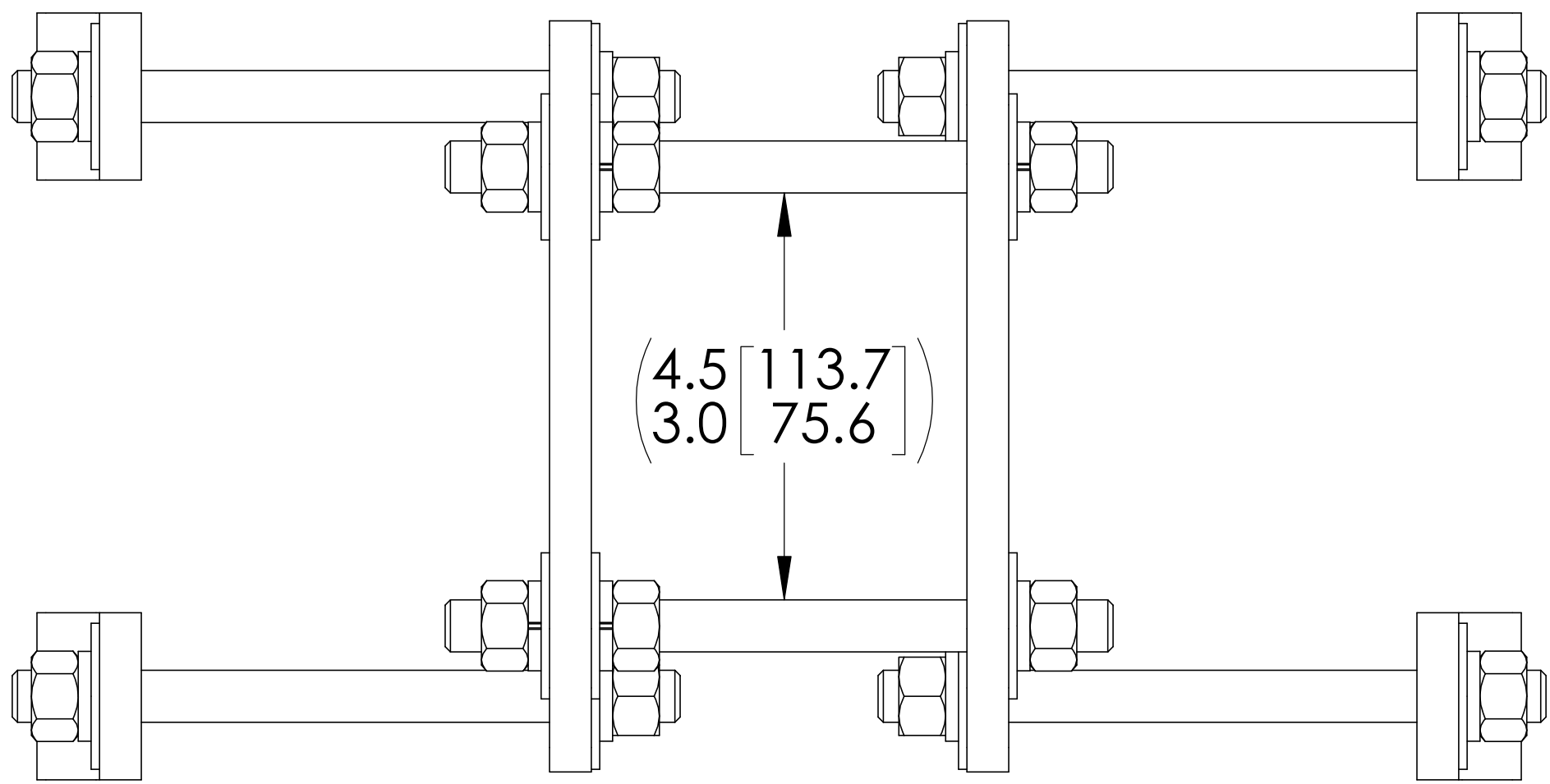


ITEM	PART NO.	DESCRIPTION	QTY.	WEIGHT
1	XP197U.01	PLATE, CROSSOVER, 1.9-4.5" X 1.9-4.5" OD	2	6.93 LBS
2	DCP10	Ø 1.9" O.D. - Ø 4.5" O.D. HALF CLAMP	4	2.22 LBS
3	GD05800	5/8"-11 UNC x 8" Galv Threaded Rod (A449)	12	0.69 LBS
4	GWFO5	5/8" GALV USS FLAT WASHER	28	0.06 LBS
5	GWL05	5/8" GALV LOCK WASHER	28	0.03 LBS
6	GN05	5/8-18 UNC GALV HEX NUT (GRADE 5)	28	0.08 LBS

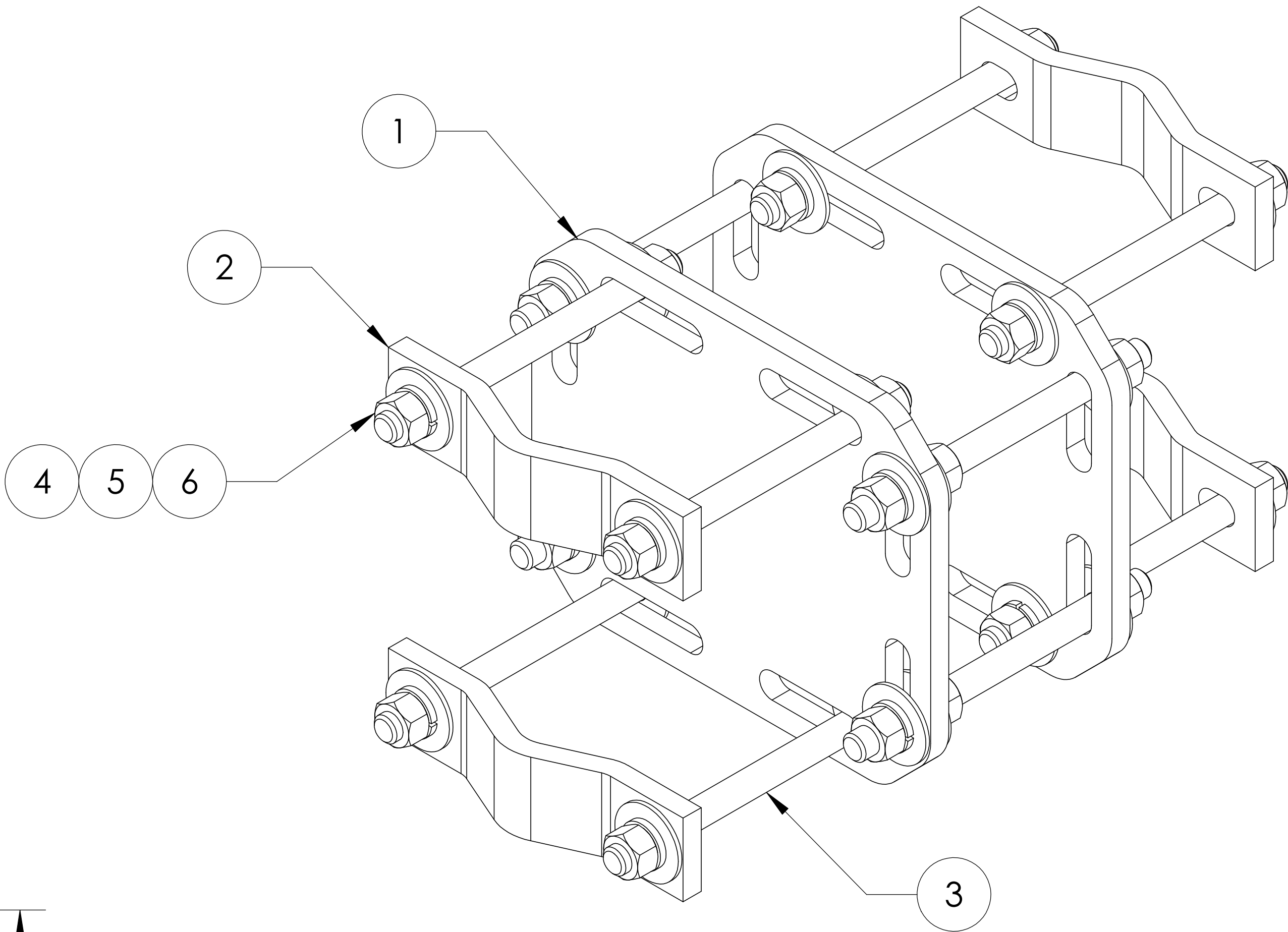
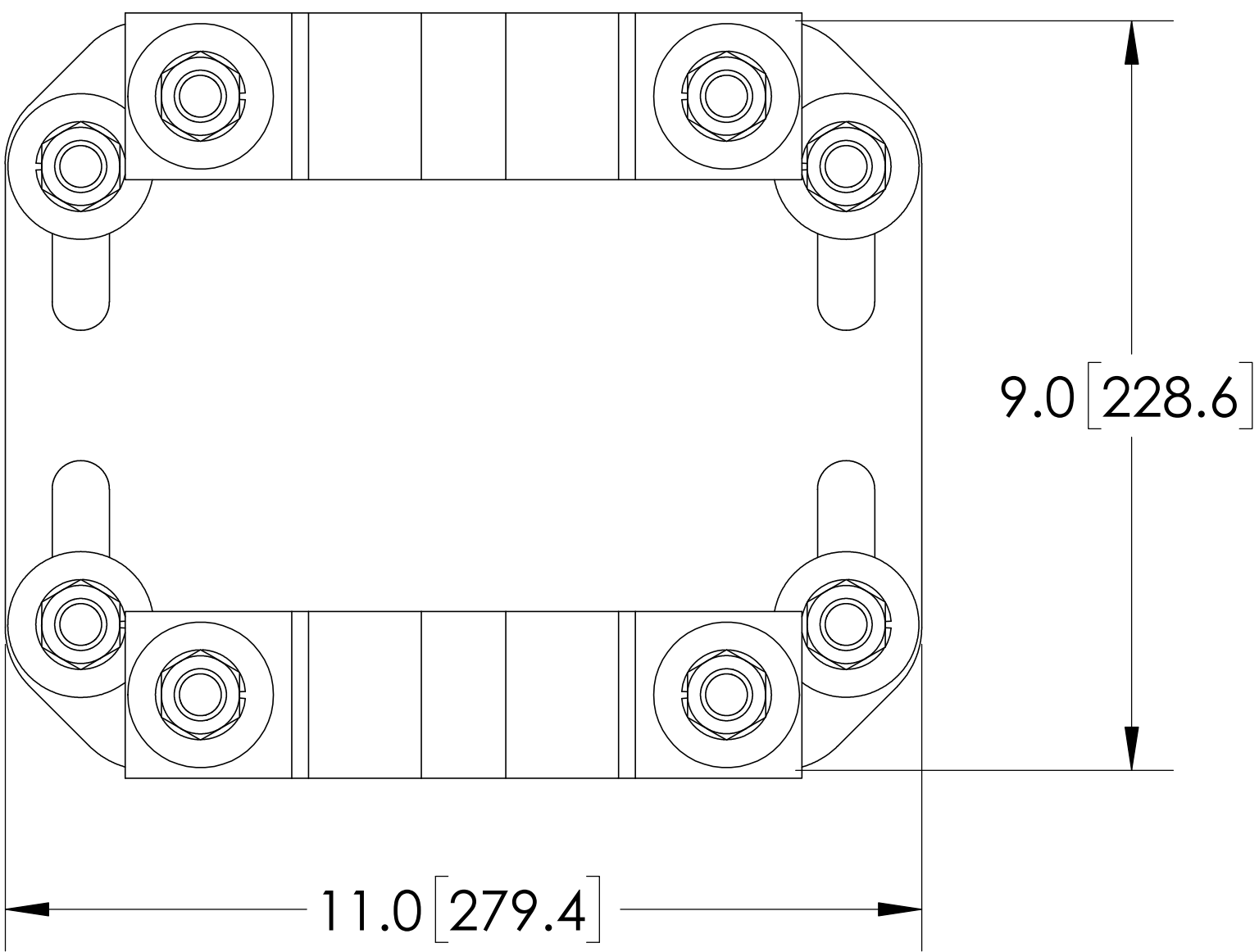
REVISIONS				
REV.	ZONE	DESCRIPTION	BY	DATE
A		INITIAL RELEASE	ACG	12/20/22
B		UPDATE DESIGN TO REPLACE U-BOLTS WITH CLAMPS	ACG	10/19/23
C		UPDATE QTY OF FLAT, LOCK AND NUTS FROM 20	ACG	02/07/24



PIPE O.D. SIZES UP
TO Ø 5.56 [141.29]



UP TO
4.5 [114.3]




NOTES:
1. ALL METRIC DIMENSIONS ARE IN BRACKETS.

These drawings and specifications are proprietary property and may be used only for the specific purpose authorized in writing.

ALL DIMENSIONS ARE IN INCHES U.O.S.
TOLERANCES UNLESS OTHERWISE SPECIFIED:
.X = ± .06 ANGLES ±2'
.XX = ± .03 FRACTIONS ±1/32
.XXX = ± .010

REMOVE BURRS AND BREAK EDGES .005

DO NOT SCALE THIS PRINT

DRAWN BY: ACG	SHEET: 1 of 1	PART NUMBER: FM-XP197U
CHECKED BY: MKV	SCALE: NTS	DESCRIPTION: STANDOFF ARM CROSSOVER MOUNT
DATE: 12/20/22	MATERIAL: ASTM A1011/A1018 GR 36	DRAWING TYPE: ASSEMBLY DRAWING
REVISION: C	FINISH: ASTM A123	
	WEIGHT: 45.10 LBS	